

# PRIMERITE™ HH6X4

## 6" X 4" HIGH-HEAD AUTOMATIC DRY SELF-PRIMING TRASH PUMP



### APPLICATIONS

High-Head

Construction  
Dewatering

Sewage Bypass

Flood Drainage

Mining/Quarries

Municipal

The Primerite™ HH6X4 is a self-priming, automatic dry trash pump built with a larger performance envelope for high-head applications. The HH6X4's boasts an all cast iron construction and up to 230' TDH to provide high lift performance in the most extreme environments. A mechanical seal in an oil bath, grease lubricated bearings and a 94 gallon tank enable it to run dry all day long for up to 24 hours, making it the right choice for handling inconsistent flows found in sewage bypass pumping and job site dewatering. This pump is completely self contained in either skid or DOT trailer configurations with hydraulic surge brakes, torsion axle, integral lifting bail, tie downs and fuel tank.

### FEATURES

- Primes and reprimed automatically
- Solids handling up to 3"
- EPA Interim Tier 4 engine
- Tangential volute
- All cast iron construction
- Horizontal engine mount
- 6" ANSI Suction and 4" ANSI Discharge
- Tungsten carbide vs. silicon carbide mechanical seals
- Vacuum pump priming system
- Grease lubricated bearings
- Non-return check valve
- Vacuum and pressure gauges
- Lockable fuel cap
- Forklift slots and lifting bail
- Torsion bar axle
- 94 gallon fuel tank with gauge
- Skid or trailer-mounted with DOT light kit
- Hydraulic surge brakes standard, electric brakes available
- Rear stabilizing jacks
- 3" Lunette ring for pintle hitch – Other options available
- Heavy-duty truck tie downs
- Engines – Caterpillar, Perkins, John Deere and Deutz available
- Flexible flywheel coupling
- Optional float activated, auto start/stop controls
- Manufactured in the USA



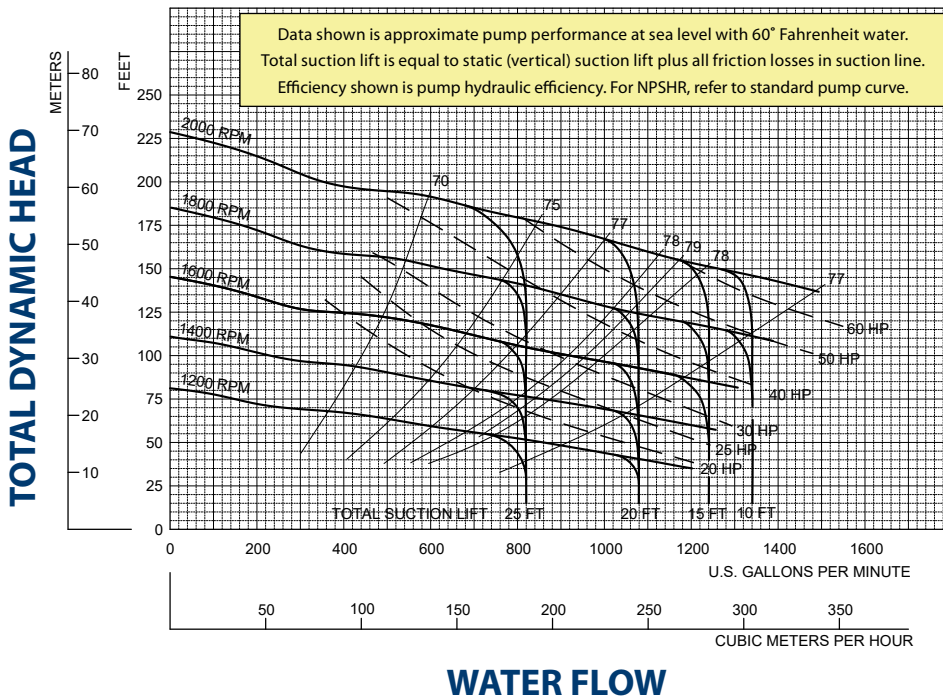
FSA AWARDED CONTRACT

### QUICK SPECIFICATIONS

Suction connection	6" 150# ANSI B16.5
Delivery connection	4" 150# ANSI B16.5
Max capacity	1350 USGPM
Max solids handling	3.0"
Max impeller diameter	12"
Max head (TDH)	230'
Max operating speed	2000 RPM
Max suction lift	25'
Dimensions	64 x 94 x 155"
Max fuel consumption	At 1800 RPM; up to 24 hr run time



# PERFORMANCE CURVE



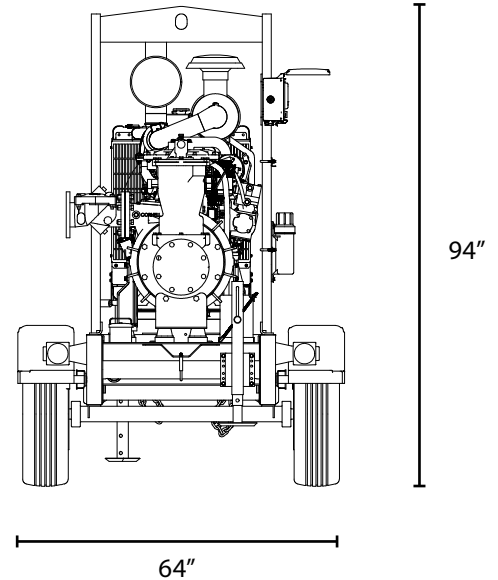
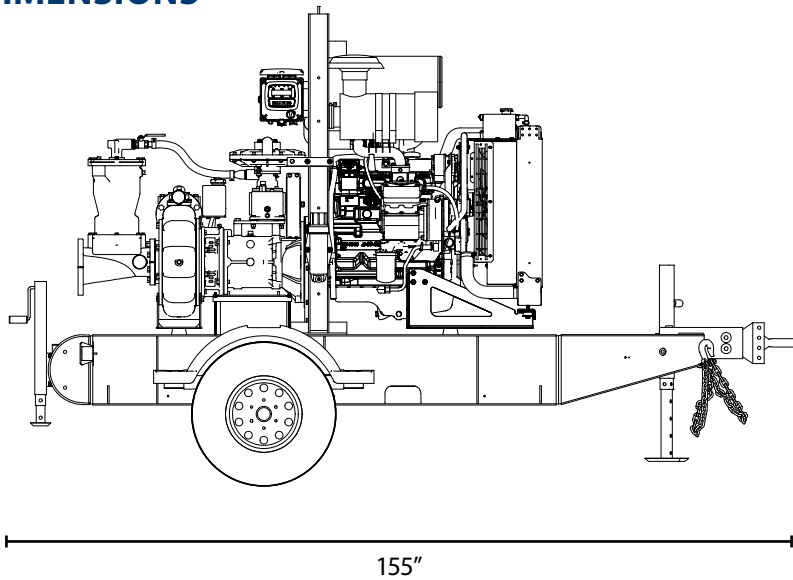
# MATERIALS & SPECIFICATIONS

Standard engine	EPA Interim Tier 4 John Deere 4045TF290
Max HP	74 HP [55kW]
Fuel capacity	94 Gallon
Drive type	Flywheel direct drive flexible element with SAE 4 housing and SAE 10" coupling
Impeller	Cast iron
Tangential volute	Cast iron
Shaft sleeve	416 Stainless steel
Discharge non-return valve	Val-matic swing flex check valve ASTM A536 grade 65-45-12
Vacuum pump	50 SCFM Maximum
Bearings	Grease lubricated
Check valve	Non-return
Weight (dry)	3750 lbs (trailer mounted unit)

# MATERIALS & SPECIFICATIONS

Auto-Start Control panel	Tach and hour meter, shutdowns for low oil pressure, high coolant temperature, Plug-N-Play and float-ready
Mechanical seal	Stainless steel with tungsten carbide vs. silicon carbide faces; Buna elastomers

# DIMENSIONS



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